ACME BOOKBINDING

Cover Material Dimension Chart for Preprinted Covers

Case Dimension Chart for: ____________________________________________

Trim: ___________ Bulk: ________ Spine: Flat or Rounded (circle one)

Joint space
for flat back = 7/16”
for rounded back = 3/8”

Width of Board
Trim minus 3/16”

Spine
is bulk plus
3/16” for
.098 board
and
1/8” for
.088 board

Height of Board
Trim plus 1/4”

5/8” Turnover

5/8” Turnover

5/8” Turnover

5/8” Turnover

This chart is for determining mechanical specifications for the preparation of finished art
for one piece preprinted covers for case bound books.

We recommend a using 80# or 100# all purpose litho text weight paper.
If a coated stock is used, it should be only coated on the printed side.
The grain of the paper should be parallel to the binding edge (grain short).

To center text on the front cover or back cover, base the center of the text on the distance from
the center of the spine to the center of the front or back board, minus 1/8 inch.
(spine/2) + joint space + (board width/2) - 1/8”

Printed covers should bleed into the turnover at least 5/8 of an inch.
Printed cover wraps must be film laminated.
Acme offers in-house film lamination.

Cover material width is _________ (sum of boards, joints, spine, and turnovers)
(for flat spine 2 x trim width + bulk + 2-1/16)
(for rounded and backed spine 2 x trim width + bulk + 1-15/16)

Cover material height is _________ (trim height plus 1-1/4 inches)

For exact dimensions:
Please request a binding dummy made with actual paper from your job.